



WELDER APPROVAL TEST CERTIFICATE



Designation: EN 287-1 111 P FW 1.1 S t8 PF ss nb

Welder's name: AMIR BAGHBAN HONARDOUST
 Date of Birth: 1992-06-14
 Place of birth: RASHT
 I.D Number: 59315815
 Job Knowledge: Passed
 Certificate No: 020907



Variables	Test Piece Details	Range of approval
Welding process	111	111
Plate (P) or pipe (T)	P	P
Type of weld	FW	FW
Parent metal group (S)	1.1 (S235JR)	1.1 , 1.2 , 1.4
Welding consumable (S)	R (E6013)	all , C & B excluded
Shielding gas	-----	-----
Auxiliaries (e.g. backing gas)	-----	-----
Material thickness (mm)	8	4 to 12 mm
Outside pipe diameter (mm)	-----	-----
Welding position	PF	PA, PB ,PF
Weld details	Single-side welding, multi layer	ss, bs for FW: sl,ml

Type of test	Performed and accepted	Not required
Visual	✓	
Radiographic		✓
Magnetic particle		✓
Penetration testing		✓
Ultrasonic		✓
Bend		✓
Fracture		✓

Examiner : MILAD ASADI
 Date of test : 2023-12-06
 Date of issue : 2023-12-08
 Location : RASHT- IRAN

Valid to : 2025-12-06

Prolonged for approval by employer / coordinator
for the following 1 year

Date	Signature	Position or title

Director of Welding School
BABAK AMADEH



Add: Beside Pardis Niches Production – Shivan Foumani St - Rasht - Guilan – Iran Web Site: www.spcaspian.ir

For inquiry in relation to the authenticity of this certificate please refer to:

<http://spcaspien.ir/certificate-en/>